

Material Safety Data Sheet
May be used to comply with
OSHA's Hazard Communication Standard, 29 CFR 1910.1200. Standard must be consulted for specific requirements.

U.S. Department of Labor
Occupational Safety and Health Administration
(Non-Mandatory Form)
Form approved
OMB No. 1218-0072

	GROUP V SOLDERS (SE		information is available, the space must be marked to indicate that.						
RROFIN INDUSTRIES, INC. (201) 933-9696 Godiese (Kumber, Street, City, Saite, and ZIP Code) (201) 933-9696 Date Propaged CARLSTADT, NEW JERSEY 07072 Signature of Preparer (cprional) Section II — Hazardous Ingredients/Identity Information (201) 933-9696 Date Propaged FERRURAY, 13, 20056 (Revisited date) Signature of Preparer (cprional) Section III — Hazardous Ingredients/Identity Information 422ardous Components (Specific Chemical Identity; Common Name(e)) OSHA PEL ACGIH TLV Recommended % (cprional) SILVER (Ag) CAS #7440-22-4 0.1mg/m³ COPPER (Cu) CAS #7440-50-8 0.2mg/m³ (as fume) SILVER (Ag) CAS #7440-56-6 5.0mg/m³ (as fume) ZINC (2n) CAS #7440-43-9 0.05C*mg/m³ (as zinc oxide fume) CADMIUM (Cd) CAS #7440-43-9 0.05C*mg/m³ (as cadmium oxide fume) * "C" Denotes "Ceiling Limit" not to be exceeded at any time. Section III — Physical/Chemical Characteristics Boiling Point N/A Metting Point N/A Vepor Pressure (mm Hg.) N/A Metting Point N/A Vepor Density (AIR = 1) N/A (Supparation Rate (Sutyl Acestes = 1) N/A Solubitly in Water N/A (Supparation V Fire and Explosion Hazard Data Firsh Point (Method Used) N/A Inc. Inc. N/A In	Section I		<u> </u>						
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Telephone Number for Information Telephone Numb		INC.	(201) 933	<u>~9696</u>					
Carl 933-966 Carl Signature of Prepared FERRUARY 13 20766 (Revisied date)			Telephone Numi	ber for Information					
Date Prepare (aptionet) Section II — Hazardous ingredients/Identity Information			(201) 933	<u>-9696</u>					
Signature of Preparer (optiones)		·							
Section Hazardous Ingredients/Identity Information	CARLSTADT, NEW JERS	SEY 07072			visied date)	· · · · · · · · · · · · · · · · · · ·			
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Section IV — Fire and Explosion Hazard Data Flash Point (Method Used) N/A Extinguishing Media N/A Special Fire Fighting Procedures N/A Unusual Fire and Explosion Hazards	Appearance and Odor								
Section IV — Fire and Explosion Hazard Data Flash Point (Method Used) N/A Extinguishing Media N/A Special Fire Fighting Procedures N/A Unusual Fire and Explosion Hazards	METALLIC - ROD, ST	RIP, WIRE OR POWDER. ODOR	RLESS.						
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N/A			Flammable Limi	Its					
Extinguishing Media N/A Special Fire Fighting Procedures N/A Unusual Fire and Explosion Hazards		100,700		N/A	N/A				
N/A Special Fire Fighting Procedures N/A Unusual Fire and Explosion Hazards									
Special Fire Fighting Procedures N/A Unusual Fire and Explosion Hazards	-								
N/A Unusual Fire and Explosion Hazards	N/A Special Fire Fighting Procedure	88							
Unusual Fire and Explosion Hazards	· .	· ·							
	N/A					· ·			
	Linusual Fire and Explosion Ha	azard8							
	NONE.								

	Reactivity D	ata		1			<u> </u>	4. 3.	
Stability	Unstable	<u> </u>	Conditions to Avoid	3		1. 1.		<u></u>	
JEDINI	Stable	1,,	STABLE AT RO	OOM TE	MDEPATITRE	4			
lecompatibility (Materials to Avoi	X (d)	STABLE AT N	OON YE	- DIGITORE				
			TAL MAY BE		men NIBTN	C PRAZING	AVOID OV	ERHEATING.	
	Zh OXIDE, May Occur	Aq M	Conditions to Avoid	<u>GENEKA</u> d	TED DORIN	G DIGAZINO.	AVOID O.	DIGIDALIZATIO	
Hazardous Polymerization	Will Not Occur	-)						
1/4								ý.	
	- Health Haz				Skin?: YES		Ingestio	n? YES	<u> </u>
Route(s) of Enti		Inhalati	.1.134		, 126			·	CUTTICI
	(Acute and Chr CERNS OF		Zn. Cu_SYST	FM THE	OUGH FUMI	AND DUST	INHALATION	ARE "BRASS	THULST TON OF
IRRITATIO	ON OF THE	RESPI	RATORY TRACT	, NAUS	A, AND I	I SOME CASE	S MAY CAUS	E DISCOLORA	I TON OF
	AND HAIR.				IARC Monogra	nho?		Regulated? NO	
Carcinogenicity		NTP?	NO			this: NO		, MO	<u> </u>
							TOTAL TIPAC	TO MATTER ANTE	IN SOM
			VER, CHILLS,				ATORY TRAC	I', NAUSA AND	7 IN SOLI
CASES MAY	CAUSE DIS	COLO	RATION OF THE	E SKIN	AND HAIR	<u> </u>	<u> </u>		
Medical Conditi	ons	9		nv cost	DITTONS				
Generally Aggr	d First Ald Proce	edures			TIMA	EYES, IRRI	DEPSON TO	[ATELY. IF A	, PERSON TONCE A
BREATHES	IN LARGE A	MOUN	is of dosis	אר ביוים	א יחים מים אינון פופ אינו עולים מים אינון	EDICAL APPL	ENTTON IMM	EDIATELY. GI	VE LARGE
PERFORM A	RTIFICIAL	RESP1	IRATION. IF S INDUCE VOMIT	TIMG.	DO NOT MA	KE AN UNCO	NSCIOUS PE	RSON VOMIT.	
Section VII	Precautio	ns for	Safe Handling	and US	e				
Steps to Be Ta	ken in Case Ma	aterial is	Released or Spiller P WIRE, ROD.	OR ST	RIP FORMS	OF THE AL	LOY, FOR U	SE RECLAIM O	R SCRAP
Waste Discosa	al Method つく	TIPM	ER POSSIBLE I	KILLIVI	M AWTOR.	OCION PEDIO	01 012 == -		
A LICENSE	ED WASTE D	ISPOS.	AL COMPANY,	IN ACC	ORDANCE W	ITH FEDERA	L, STATE,	AND LOCAL RE	GULATION
mur DISP	OSAL OF CO	LLECT	ED FUMES, (S	EE SEC	TION VIII) FROM THE	EXHAUST V	ENTILATION S	YSTEM MC
								_	
Precautions to	DERED ALSO Be Taken in H	andling	and Storing	-					
NONE KNO	MN				<u> </u>		·		
Other Precaut	ions	·							
NONE KNO	NN ·								
Castles VII	II — Control	Moası	ires						
Section VII	retection (Seec)	N Type	IN CONFINEL PROVED HOSE FLOW TO PRO	SPACI	USE AN	CONTRAINE RES	PIRATOR OF	HOSE MASK.	NIOSH,
U.S. BUR	FAU OF MIN	IFS AL	PROVED HOSE FLOW TO PRO	DUCE V	ELOCITY	Special	FOOTNOTE	d d	
Ventilation FOR FUME	S OF 100 I	TNEA	PPROVED HOSE R FLOW TO PRO R FT/MIN IN F	BRAZIN		Other	- DOCUMOTIE		
& GASES	2000 CU	FT/M	e/) TN/BRAZER		Eve P	rotection PLAS	FOOTNOTE	SAFETY GLASS HADE 3 & 4)	ES WITH !
Protective Glo LEATHER	WELDING GI	OVES			SHIE	LDS FILTER	LENSES (SI	IADE J & ST	<u> </u>
Other Protect	LOTHING of	RIPINS	RCH BRAZING.					A DETER II	
Work/Hygienk	c Practices	YTHTNO	G REFORE REU	SE. WA	SH THOROU Page 2	GHLY WITH	SOAP AND W	ATEK AFTER U	 _
IER Doc 85-2	R201 Filed 11-25	5-85: B:4	- 1000000000000000000000000000000000000	र क्षाच्या	יים מיי מיי	TA STANDARD) 29 CFR 19	10 FROM THE	0.3.
BILLING COD	E 4510-26-C	,,							
•			249.1 - WELDING	SAFETY	Y P.O. I	OX 351040	MIAMI, FL	UBLISHED BY 33135	
			20174A7271						

Section V—	Reactivity D	ata.	1	· ·		J	· · · · · · · · · · · · · · · · · · ·	
Stability	Unstable		Conditions to Avoid	454.				
	Stable	Х	STABLE AT ROOM	1 TEMPERATUR	E.			
Incompatibility (Materials to Avo	d)						
Hazardaya Dan	amagaitian or Ru	neadus	ts AVOID OVERHE OXIDE FUMES A	ATING (ABOVI	2 1350 F)	- SILVER, CO	OPPER FUMES, ZI	NC
Hazardous	May Occur	MILLE	Conditions to Avoid	RE EVOLVED I	AJK LINET DE	CAZILING (ESPAIN ESP	<u> </u>	
Polymerization	Will Not Occur	x	N/A					
	 	<u> </u>						1.,
	- Health Hazi			Skin?		Ingestic	no?	
Route(s) of Enti		Inhala	I P.3		YES	-	160	SS. AN
LEG PAIN, DYSPNEA, W RESULTED,	PROGRESSIN EIGHT LOSS AS HAS KID	G 10 , AN NEY	FEVER AND LUN	G CONGESTION LORATION OF ENSION HAS D	тив тевт И. Снкомі	TH. IRREVERSII BEEN REPORTE	RBANCES, WEAKNE PRODUCES ANSOM BLE LUNG INJURY O. OVEREXPOSURE	HAS
Carcinogenicity:	 .	NTP?	YES	IARC Monog	•		Regulated?	
CADMIUM AN	D CERTAIN	COMP	OUNDS ARE LIST	ED BY THE N	ATIONAL T	COXICOLOGY PRO	OGRAM AS SUBSTA	NCES
чтнат мау	BE REASONA	BLY	ANTICIPATED TO	BE CARCINO	JENS" (I	EVIDENCE IN H	UMANS IS LIMITE	D:
EVIDENCE I	N EXPERIME	N'I'AL	ANIMALS IS SU	FFICIENT./		STATEGUED MAI	TOPA AND TIME C	ONCEST.
	<u> </u>	,					JSEA AND LUNG C	<u>OMGES</u> I
Medical Condition Generally Aggre	ivated by Exposu	ré PC	SSIBLE AGGRAVA	TION OF PULL	MONARY CO	ONDITIONS AND	HYPERTENSION.	
 			·				·	
Emergency and	First Aid Proced	lures F	EMOVE VICTIM F	ROM CONTAMII	NATED ARI	EA. ADMINIST	ER OXYGEN. CAL	L A
			RESPIRATION I		•			
			Safe Handling an					
Section VIII	- FIECZULION	and le	Poloseed or Spilled					
NO PROBLE						ALLOY, FOR U	SE, RECLAIM OR	SCRAP.
Waste Disposal	CONS		R POSSIBLE RECL				ISPOSED OF THRO	
A LICENSE	D WASTE DIS	POS!	AL COMPANY, IN	ACCORDANCE '	WITH FED	ERAL, STATE,	AND LOCAL REGUL	<u>ATION</u> S
THE DISPOS	SAL OF COLI	ECTI	ED FUMES, (SEE	SECTION VII	I) FROM	THE EXHAUST V	ENTILATION SYST	EM
	ONSIDERED A							
Precautions to	Be Taken in Han							
NONE.								
Other Precaution	nns							
NONE KNOW								
						<u> </u>		
Section VIII	Control M	easu	res	NAS HOS AN	ATEL TAIL	DECETEATION OF	HOSE MASK. NI	OSH,
Respiratory Pro	tection (Specify,	Type)	IN CONFINED SEPROVED HOSE TYPE	PECOR SELF	-CONTAIN	ED AIR RESPIR	ATOR.	
Ventilation	I I AAAI Eyballat	AIR	FLOW TO PRODUCE FT/MIN IN BRA	- 1 DECC	Special	SEE FOOTNOTE		
FOR FUMES	Mechanical (G 2000 CU	euelai) 		Other	SEE FOOTNOTE		
& GASES Protective Glove			IN/BRAZER	Eye F	rotection PL	ASTIC FRAME S ER LENSES (SH	AFETY GLASSES W	ith SI
LEATHER W	ELDING GLO	VES Inmen	 t.	SHIE	TTO ETTAL	ER DENGLO (DI	<u> </u>	
NORMAL CL	Clothing or Equ OTHING FOR	TOR	CH BRAZING					
Work/Hygienic LAUNDER S	Practices OTLED CLOT	HING	BEFORE REUSE.	WASH THOROU Page 2	GHLY WIT	H SOAP AND WA	TER AFTER USE.	
IFR Doc. 85-28	201 Filed 11-25-		5 am] FOOTNOTE-	REFER TO "OS	SHA STANI	DARD 29 CFR 19	910 FROM THE U.	s.
BILLING CODE	4510-26-C		COVERNMENT	PRINTING O	FFICE, WA	ASHINGTON D.C.	. 20402 AND ANS.	I STANI
			249.1 - SA	FETY IN THE	WELDING	& CUTTING", E	PUBLISHED BY THI	e ameri
			WELDING SO	CIETY, P.O.	BOX 3510	040, MIAMI, FI	, 33135	